

Date: Wednesday, 3/12/2008 1:38:04 PM
 User: Kim Johnston

Process Sheet

14

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GROUND HANDLING KIT
 Job Number : 37841
 Estimate Number : 12795
 P.O. Number :
 This Issue : 3/12/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D058672043
 First Issue : / / Type : SMALL / MED FAB Drawing Number : IIN D058-672 REV C
 Previous Run : 31329 Drawing Revision : C
 Material :
 Due Date : 3/31/2008 Qty: 4 Um: Each
 Written By :
 Checked & Approved By : JA 08 03 12
 Comment : Est Rev: A New Issue 07-03-08 JLM

Additional Product

Job Number:



Seq. # Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD058-672-043

CHG 001

G 08/05/31 08/03/25

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3046041 Lug Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Lug Bracket

Batch: 1331380

SP

4.0 AN337A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

Batch: 13719 (8x)

M14016 (6x)

M105425 (x2)

SP

5.0 D2652 Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Bushing

Batch: 8905 (4x)

137366 (28)

8/13/25

(4x) SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/12/2008 1:38:04 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GROUND HANDLING KIT

Job Number: 37841

Part Number: D058672043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Batch: M106552

7.0

MS210423

USE MS21042L3



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

USE MS21042L3

Batch: M106883

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D058-672-043

Location: Draft

PPP Rev: 8/3/31

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-03-31

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	672 -011	672 -012	672 -013	672 -014	672 -041	672 -043	Part Number	Description
	X						D058-672-011	SKIDTUBE INSTALLATION, LH
		X					D058-672-012	SKIDTUBE INSTALLATION, RH
			X				D058-672-013	SKIDTUBE INSTALLATION, LH
				X			D058-672-014	SKIDTUBE INSTALLATION, RH
	1	1	1	1	X		D058-672-041	REPLACEMENT SKIDTUBE
	1	1	1	1		X	D058-672-043	GROUND HANDLING KIT
1					1		D2922-041	SKIDTUBE ASSEMBLY
2					20		D2651-1	* PLUG
3					20		D2651-3	* O-RING
4					1		D2646	* AFT CAP
5					2		MS27039-1-08	* SCREW
6					2		AN960JD10L	* WASHER
7					4		D2648-3	* WEARPAD
8					1		D2648-5 (OR D2648-3)	* WEARPAD
9					1		D2656-15	* WEARSHOE
10					1		D2656-21	* WEARSHOE
11					1		D2924	* WEARSHOE
12					50		MS27039-1-08	* SCREW
13					50		AN960JD10L	* WASHER
14					50		AKS7-1032-130	* INSERT
20	1		1				D2932-1	SADDLE OUTSIDE, LH
20		1		1			D2932-2	SADDLE OUTSIDE, RH
21	1		1				D2933-1	SADDLE INSIDE, LH
21		1		1			D2933-2	SADDLE INSIDE, RH
22	1						D2932-1	SADDLE OUTSIDE, LH
22		1					D2932-2	SADDLE OUTSIDE, RH
22			1				D2938-1	SADDLE OUTSIDE, LH
22				1			D2938-2	SADDLE OUTSIDE, RH
23	1						D2933-1	SADDLE INSIDE, LH
23		1					D2933-2	SADDLE INSIDE, RH
23			1				D2939-1	SADDLE INSIDE, LH
23				1			D2939-2	SADDLE INSIDE, RH
24	2	2	2	2			D2934	SADDLE SPACER
25	2	2	2	2			D2935	SADDLE SPACER
26	8	8	8	8			AN3-41A	BOLT
27	16	16	16	16			D2652	BUSHING
28	8	8	8	8			AN960JD10	WASHER
29	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
30	4	4	4	4			AN5-10A	BOLT
31	4	4	4	4			AN5-12A	BOLT
32	8	8	8	8			AN960JD516	WASHER
33	12	12	12	12			AN4-6A	BOLT
34	24	24	24	24			AN960JD416	WASHER
35	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
36	10	10	10	10			D2712	SET SCREW
40	1	1	1	1			D2707-043 (OR D2968-043)	TOW RING
41	1	1	1	1			AN960JD1016	WASHER
42	1	1	1	1			AN970-4	WASHER
43	1	1	1	1			MS21042-4	NUT (OR MS21042L4)
50					2		D3046-041	LUG BRACKET
51					4		AN3-37A	BOLT
52					8		D2652	BUSHING
53					4		AN960DJ10	WASHER
54					4		MS21042-3	NUT (OR MS21042L3)

* DENOTES THAT PART IS INCLUDED WITH D2922-041 ASSEMBLY

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